

FIG. 1

TYPES OF MOLDINGS	THE NUMBER OF RESERVED MOLDINGS	THE REMAINING NUMBER OF MOLDINGS	THE ACHIEVEMENT RATIO
N THE NUMBER OF PLANNED MOLDINGS PER DAY			
A THE NUMBER OF A-TYPE PLANNED MOLDINGS			
B THE NUMBER OF B-TYPE PLANNED MOLDINGS			
THE TOTAL NUMBER OF MOLDINGS			
A			
B			
C			
D			
E			
DISPLAY FOR CYCLES OF THE MOLDINGS			

FIG. 2

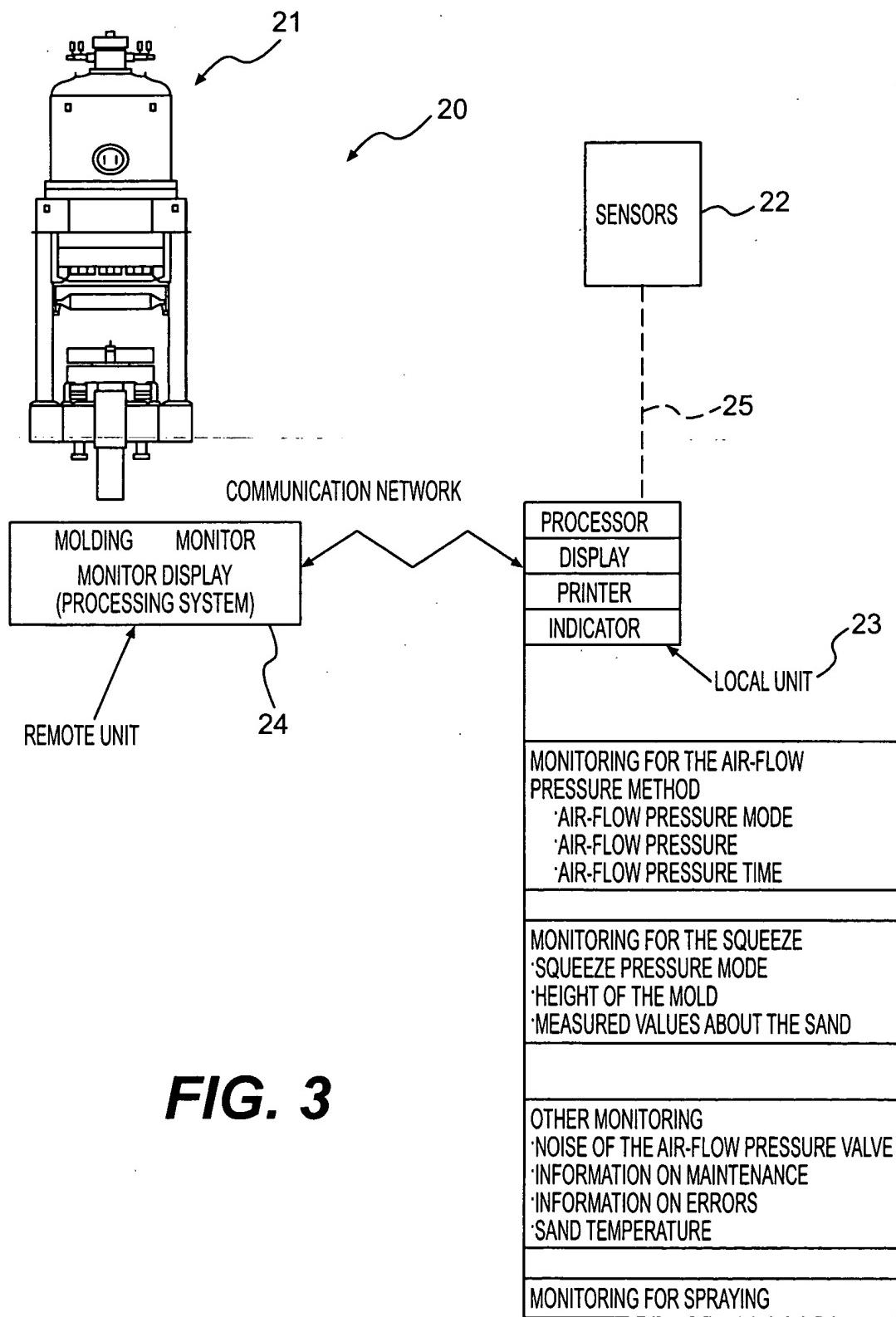


FIG. 3

MONITOR FOR MONITORING THE MOLDING

NOISE OF THE AIR-FLOW PRESSURE VALVE

AIR-FLOW PRESSURE METHOD

INFORMATION ON MAINTENANCE

SQUEEZE

INFORMATION ON ERRORS

SAND TEMPERATURE

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SPRAY APPARATUS

FIG. 4